

Analysis Date: 19-09-2025

Re-test Date: 19-05-2028

## SALBUTAMOL IMPURITY 22

### Identification

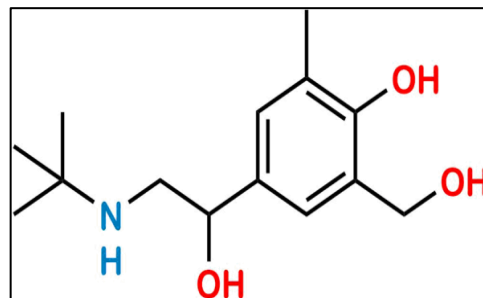
**Chemical Name** : 4-(2-(Tert-butylamino)-1-hydroxyethyl)-2-(hydroxymethyl)-6-methylphenol

**CAT No** : ALL-SALB-37

**CAS No** : N.A.

**Molecular Formula** : C<sub>14</sub>H<sub>23</sub>NO<sub>3</sub>

**Molecular Weight** : 253.3



### Analytical Information

<b>Batch Code</b>	: ALL-SALB-37	<b>HPLC Purity</b>	: 98.00%
<b>Solubility</b>	: USP Diluent / EP Diluent (MEOH)	<b>Potency</b>	: 96.49%
<b>Appearance of Product</b>	: Off White Solid	<b>Mass</b>	: Confirm
<b>Long Term Storage</b>	: -20°C	<b>IR Analysis</b>	: Confirm
<b>Weight Loss By TGA</b>	: 0.704%	<b><sup>1</sup>H NMR</b>	: Confirm
<b>Residue Of Ignition</b>	: 0.801%		

### Additional Information

**%Potency** = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =  
 [100 - (0.704+0.801) × 98.00]/100 = 96.49%

**Recommendation** : Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr. Vipul khadase Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche Director QA&QC	

**Attachment** : HPLC, Mass, <sup>1</sup>H NMR, IR, TGA

**Shipping Condition** : All Product are stable to be shipped at room temperature, unless otherwise specified

#### Corporate Office